

A development and application study for anion exchange + cation exchange + normal phase + reversed-phase multi-mode ODS column

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SUMMARY

There are a lot of hydrophilic compounds which are related to pharmacology, food, and biochemistry, including: water soluble vitamins, catecholamines, organic acids, nucleotides, etc. These compounds are difficult to retain by reversed-phase analysis without the use ion-pairing additives in the mobile phase.

Several mixed-mode reversed-phase stationary phases consisting of alkyl and ion exchange ligands have been introduced into the HPLC column market (**Fig-1**). However, these mixed-mode stationary phases have the following disadvantages: (1) Column designs that employ either RP/cation or RP/anion offer limited solutions for unknown samples (difficult to choose which column to use) and (2) The RP/anion/cation phase columns that are marketed today consist of only one ligand structure. A balance between hydrophobicity and ionic strength cannot be controlled when this surface structure is employed.

We have overcome these disadvantages with a revolutionary multi-mode ODS phase structure. This technology consists of three types of ligands, including: ODS, anion, and cation ligands (**Fig-2**). This mode of separation is advantageous for various types of analysis, including: hydrophilic anions, cations, and drug metabolite analysis containing both ionic-hydrophobic and hydrophilic compounds. In addition, it can be useful for LC-MS by using low buffer concentration without ion pairing additives.

RESULTS AND DISCUSSION

Fig-3

Scherzo SM-C18 is a multi-mode ODS column that provides the following modes of separation: reversed-phase, anion exchange, and cation exchange. These interactions enable the separation of water-soluble vitamins without the use of ion-pairing reagents.

Fig-4

Strong ionic compounds, such as quaternary amines or sulfonic acids, can be difficult to retain / separate on conventional ODS. Mixed-mode RP columns have a single ionic ligand (anion or cation) and struggle to retain both acidic and basic compounds. Separation of both acids and bases require two different methods with two different mixed-mode RP columns. In contrast, the multi-mode ODS column, Scherzo SM-C18, consists of both anionic and cationic ligands. Separation of both cations and anions is possible using one column and one method.

Fig-5

Because Scherzo SM-C18 is a multi-mode column consisting of ODS+cation+anion ligands, retention for ionic compounds can be affected by eluent pH.

Strong ionic solutes like sulfonic acid and quaternary amine have poor retention on conventional ODS column (regardless of eluent pH). However, retention for these ionic compounds on Scherzo SM-C18 (IEX) is dependent upon eluent pH (due to changes in ionic interaction). The data shows that retention for acidic compounds is highest using low pH conditions, highest for basic compounds using high pH conditions, and constant for neutral compounds (regardless of eluent pH).

Fig-6

One of the benefits to using Scherzo SM-C18 is its ability to retain ionic compounds. Elution for ionic compounds is dependent upon many parameters.

The left figure shows the relationship between organic solvent concentration and retention. The substituted benzene rings have the following properties: base (quaternary amine), acid (sulfonic acid), and neutral (amide). Each solute has unique ionic properties. As a result, elution for these ionic compounds changes with decreasing ionic strength (due to increasing organic solvent composition).

The middle figure shows retention vs. salt concentration. Benzamide (neutral) is unaffected by salt concentration. However, retention for the ionic compounds is affected by salt concentration.

The right figure shows retention vs. temperature. These three solutes have hydrophobic properties and therefore show decreasing retention with increasing temperature.

Fig-7

Hydrophobic interaction is an important interaction for the ODS phase. Scherzo SM-C18 has similar hydrophobicity as conventional ODS column. The right figure shows the relationship between retention and alkyl carbon number (n) of alkylbenzenes. The slope ($\log k / CH_2$) indicates hydrophobicity; the data shows hydrophobicity for Scherzo SM-C18 is similar to that of Unison UK-C18. Therefore, using SM-C18 and UK-C18 (under the same experimental conditions) may be useful for tracking elution behavior of ionic compounds.

The left figure shows similar results for separation of isomers on SM-C18 and UK-C18. This indicates that molecular recognition of hydrophobic compounds on SM-C18 is the same as conventional ODS columns. This excellent performance is observed on all 3 μ m particle products (including multi-mode ODS).

Fig-8

Scherzo SM-C18 retains strong ionic compounds. The left figure shows that glycoposphates (low pKa values) interact strongly with cation ligands on the stationary phase. These compounds are retained under 100% aqueous conditions. Highly polar compounds, which are retained via ionic interaction (and do not interact with non-polar ligands), can also elute under normal phase conditions.

PNPG contains a phenol group and shows decreasing retention with increasing organic solvent. In contrast, sugar phosphates (highly polar anionic compounds) seem to exhibit normal phase behavior (the middle figure). This can be useful for LC-MS applications where the addition organic solvent improves ionization efficiency.

PNPG shows decreasing retention at elevated temperatures due to hydrophobicity. In contrast, sugar phosphates show no loss in retention at elevated temperatures (the right figure). Therefore, column temperature can be tuned to provide a balanced separation between polar and hydrophobic compounds.

Fig-9

The left figure shows the relationship between acetonitrile concentration and retention on Scherzo SM-C18. Tocopherol is a non-polar compound and requires high organic solvent composition for elution. Ibuprofen, an acidic and middle-polar compound, also shows reversed-phase elution. Caffeine is polar, but does have some hydrophobicity; retention is reduced as acetonitrile is increased up to 60% (RP), but increases as acetonitrile goes past 80% (NP). Ascorbic acid is highly polar; retention is reduced as acetonitrile is increased up to 40% (RP), but increases as acetonitrile goes past 50% (NP). Serine is highly polar (zwitter ion) and is difficult to retain on conventional ODS. Retention on SM-C18 increases over 50% organic (NP). Low polarity compounds are retained on SM-C18 via reversed-phase mode. In contrast, polar compounds may be retained via normal phase mode.

Vitamin formulation often includes both Vitamin C and Vitamin E. The polarity of these compounds is quite different and difficult to analyze with one method. The right figure shows both compounds are separated by using reversed-phase + normal phase. As mentioned above, tocopherol elutes via reversed-phase, but ascorbic acid is retained via normal phase at high organic composition. Therefore, separation is possible under isocratic elution with optimized eluent composition. This method will be useful for vitamin C and E analysis at quality control laboratories.

Fig-10

Mixed-mode RP columns struggle to achieve solute retention and repeatable separations as the interactions are complicated due to the presence of both reversed-phase and ion exchange modes. Scherzo SM-C18 addresses this problem with a novel stationary phase design to provides excellent reproducibility.

Fig-11 to 28

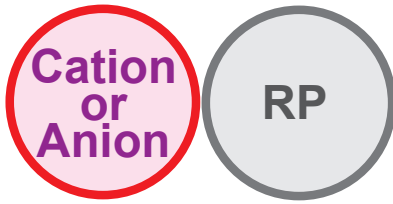
There are many difficult compounds to separate on conventional ODS column. Scherzo SM-C18 can retain or separate these compounds with individually optimized elution condition (pH, ionic strength etc.).

1

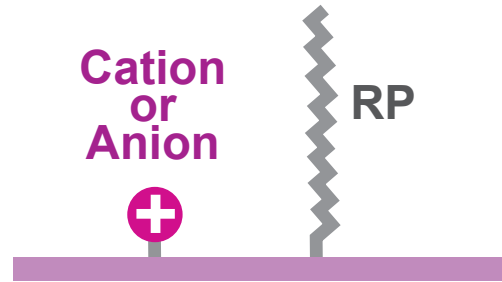


Mixed-Mode Reversed-Phase

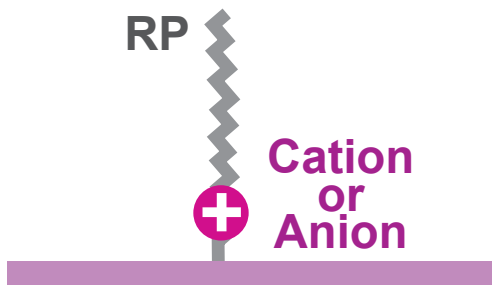
Blend packing



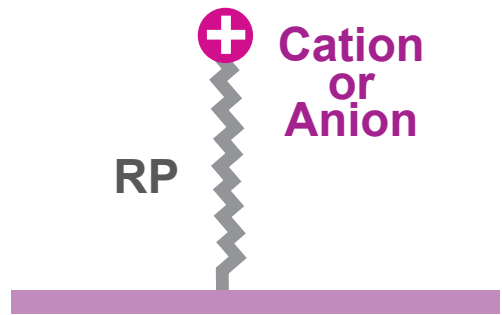
Mixed bonding



Embedded



Tipped

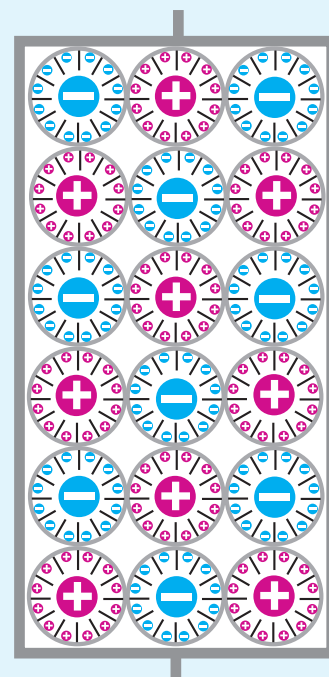
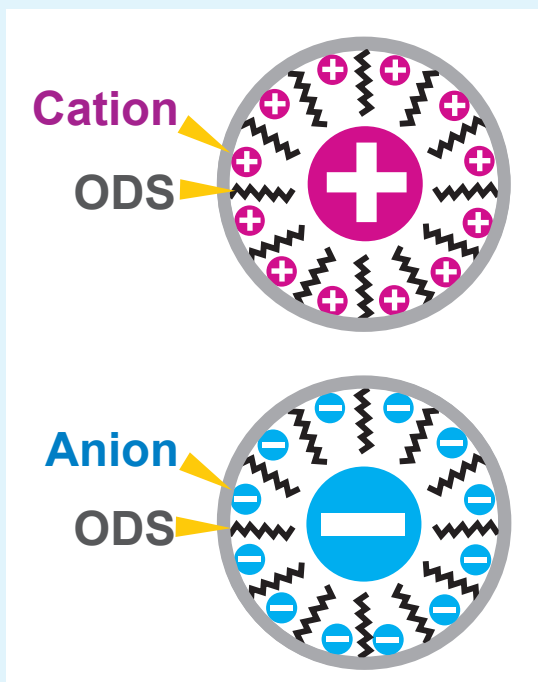


2



Multi-Mode ODS Column Structure

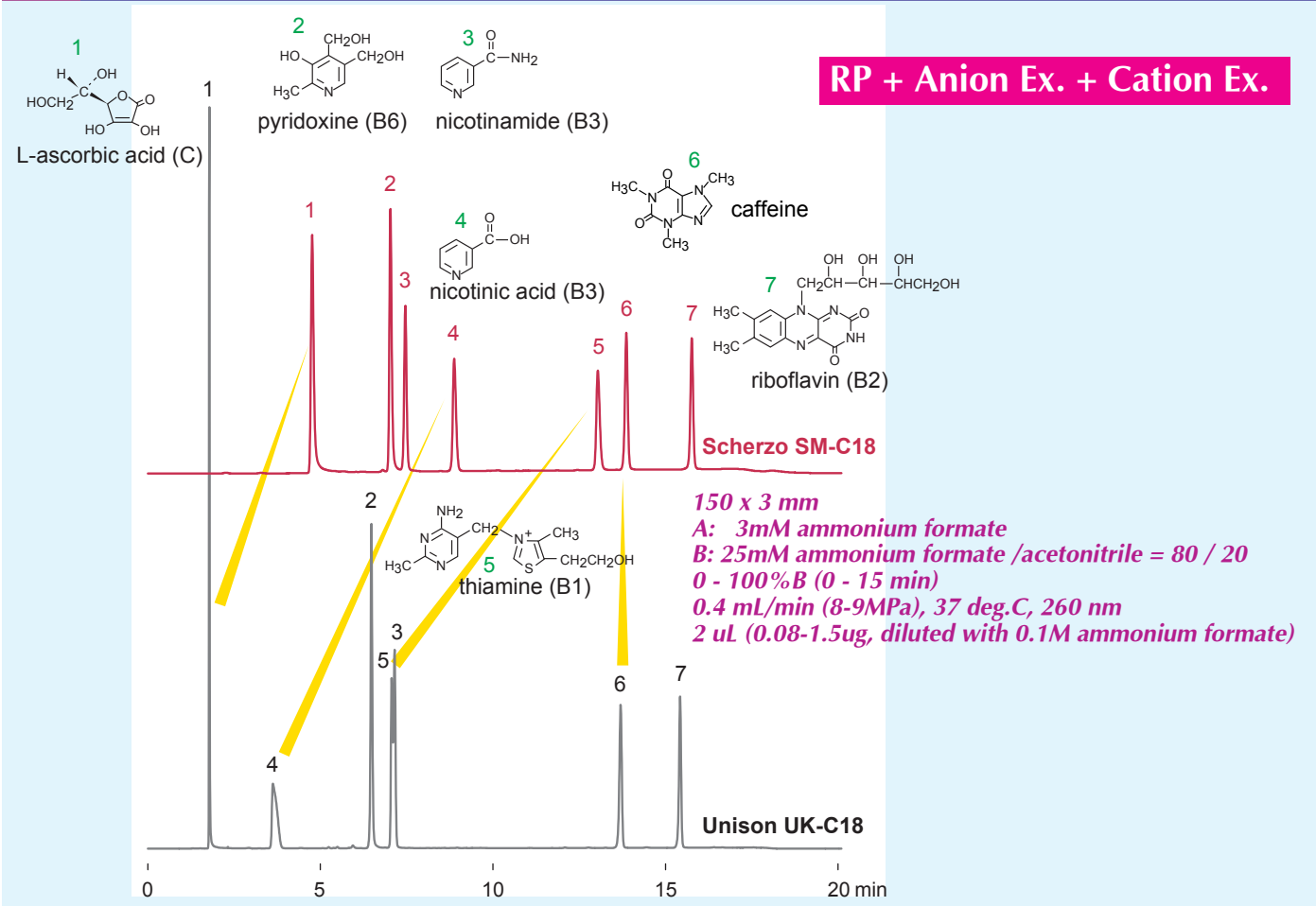
スケルトン Scherzo SM-C18



Mixed bonding + Blend packing

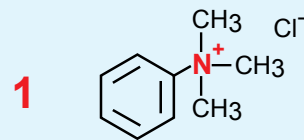
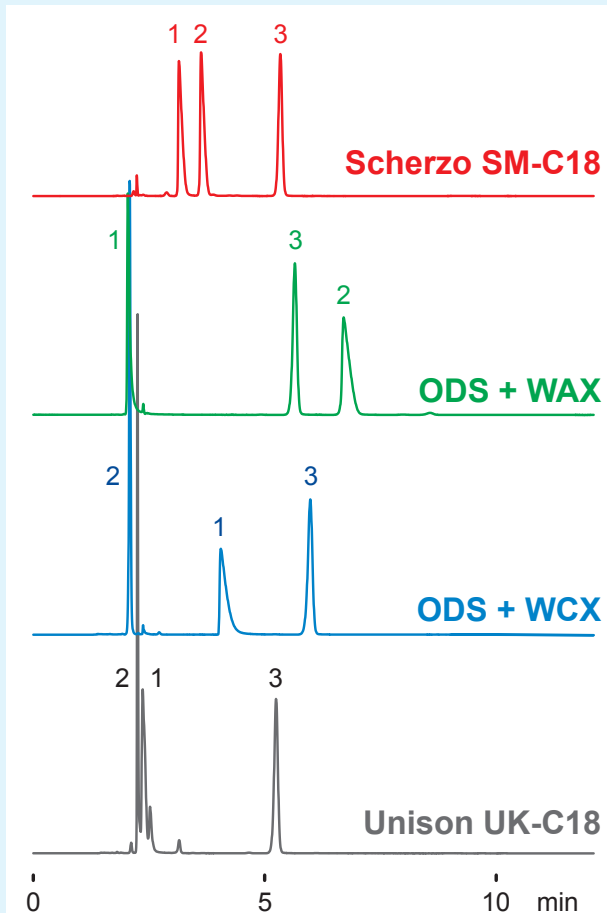
3

Water-soluble vitamins

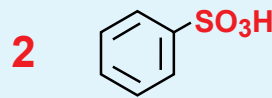


4

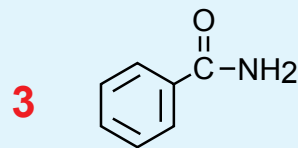
Comparison among ODS columns



phenyltrimethylammonium



benzenesulfonic acid



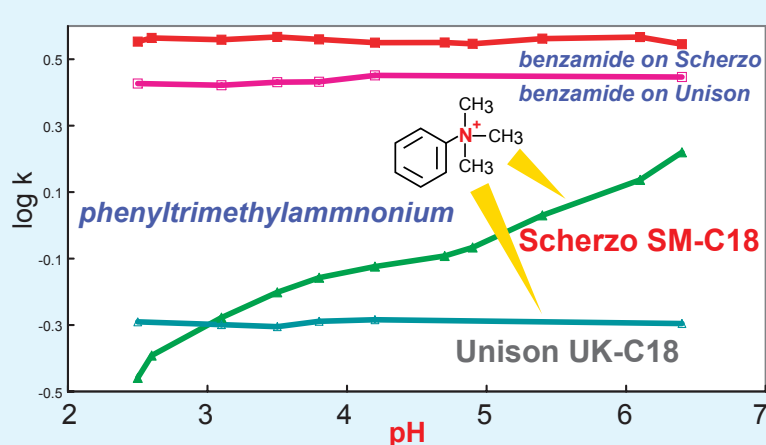
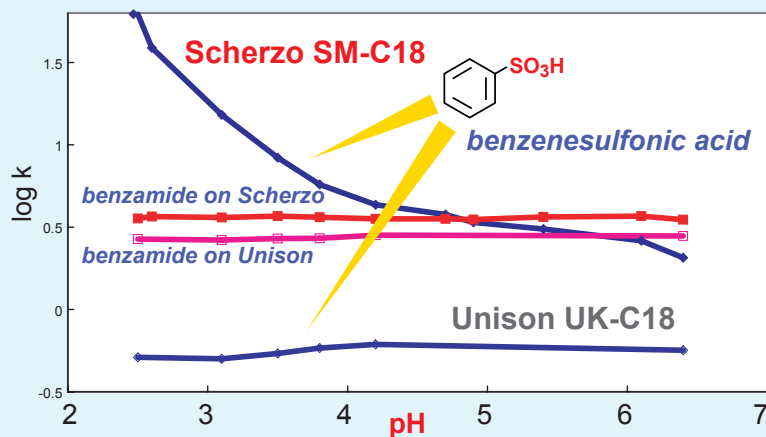
benzamide

150 x 3 mm
 50 mM ammonium formate /acetonitrile = 85 / 15
 0.4 mL/min (8-9MPa), 40 deg.C, 260nm

5



pH dependency to log k



(50mM HCOOH - 50mM HCOONH4) / acetonitrile = 85 / 15, 40 deg.C

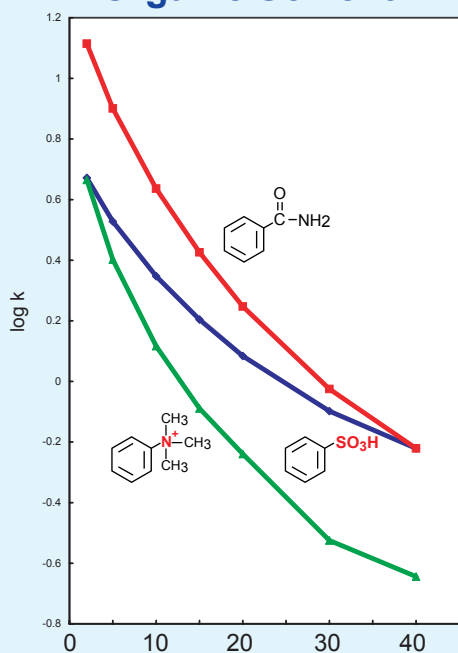
6



Solvent, Ionic Strength, Temp Effect

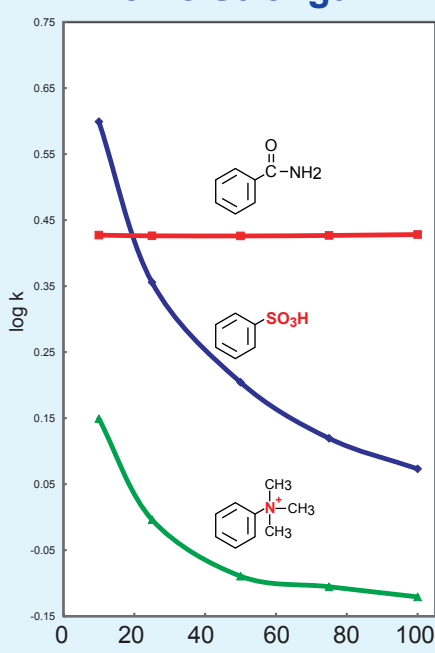
RP + Anion Ex. + Cation Ex.

Organic Solvent



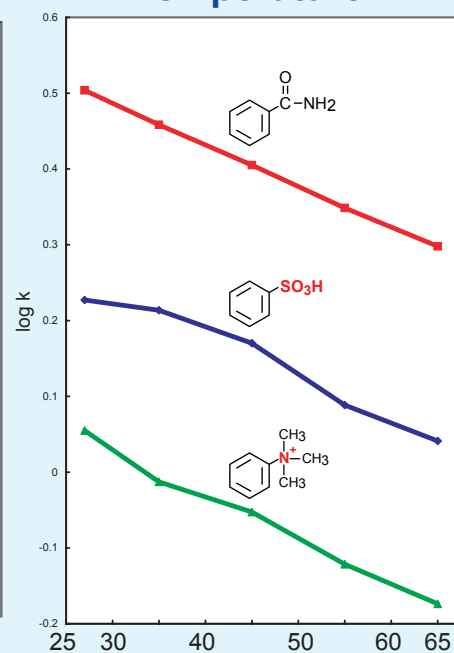
50mM HCOONH4 / ACN
40 °C

Ionic Strength



HCOONH4 / ACN = 85 / 15
40 °C

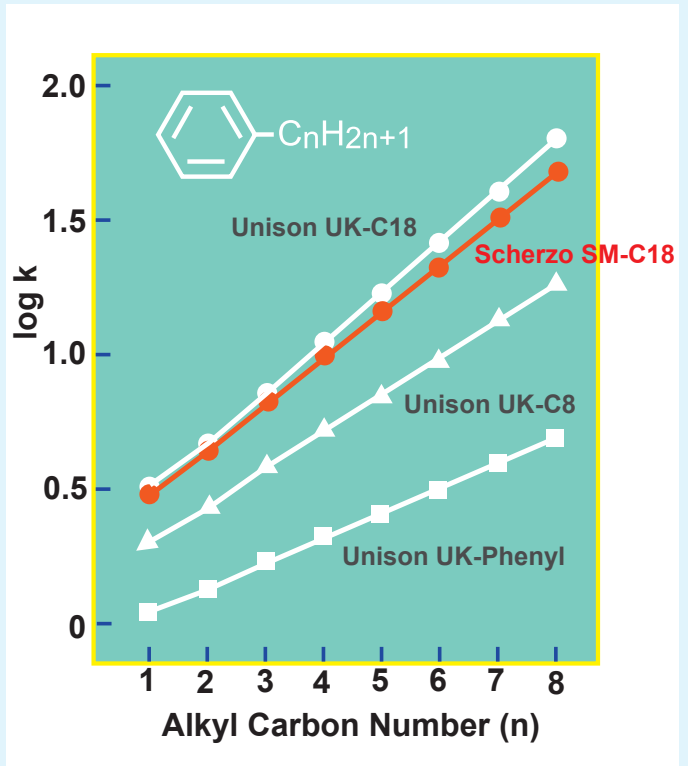
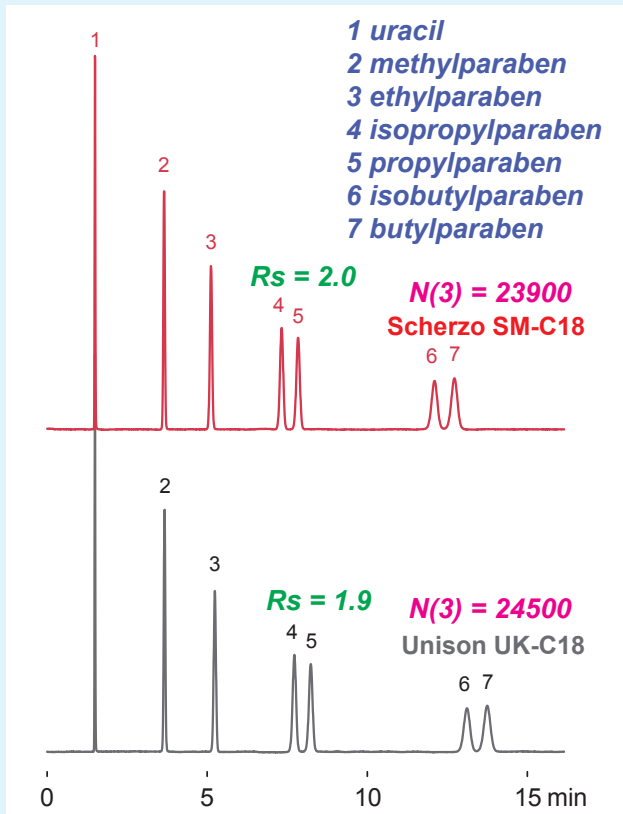
Temperature



50mM HCOONH4 / ACN = 85 / 15

7 Reversed-Phase Mode

RP

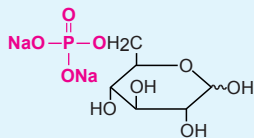


150 x 4.6 mm
water /ACN /AcOH = 60 /40 /0.1
1mL/min (10-11MPa), 37 °C, 260nm

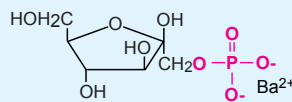
water /acetonitrile = 40 /60, 1 mL/min, 37 °C

8 Ion Exchange Mode

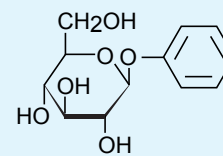
Anion Ex.



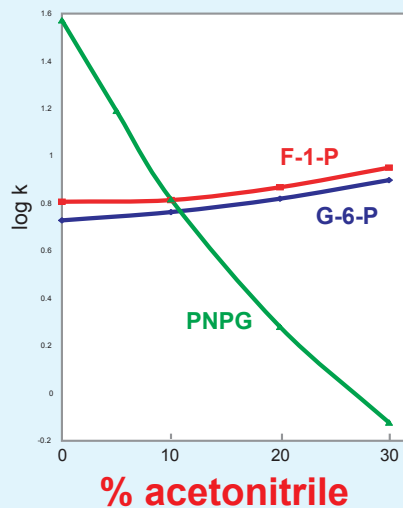
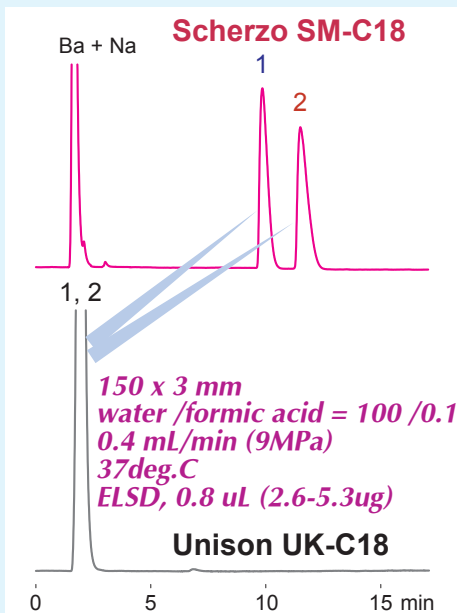
1) D- glucose-6-phosphate (G-6-P)



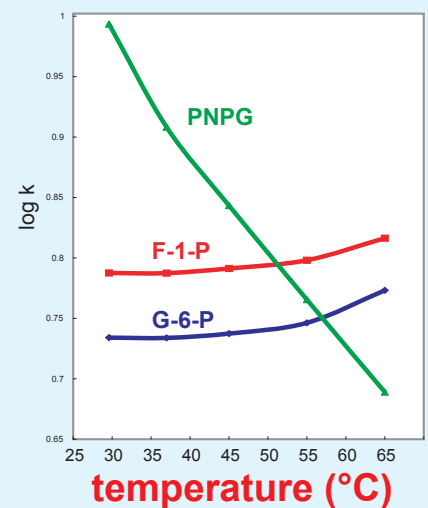
2) D- furctose-1-phosphate (F-1-P)



p-nitrophenyl-beta-glucoside (PNPG)



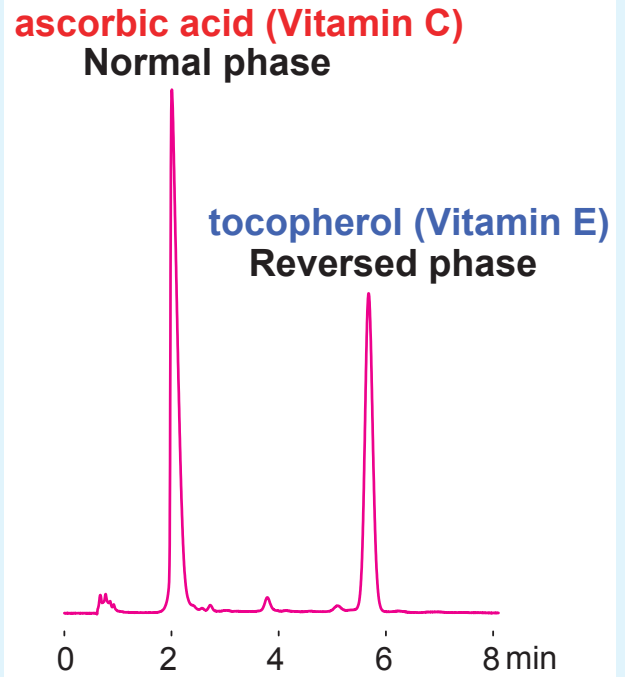
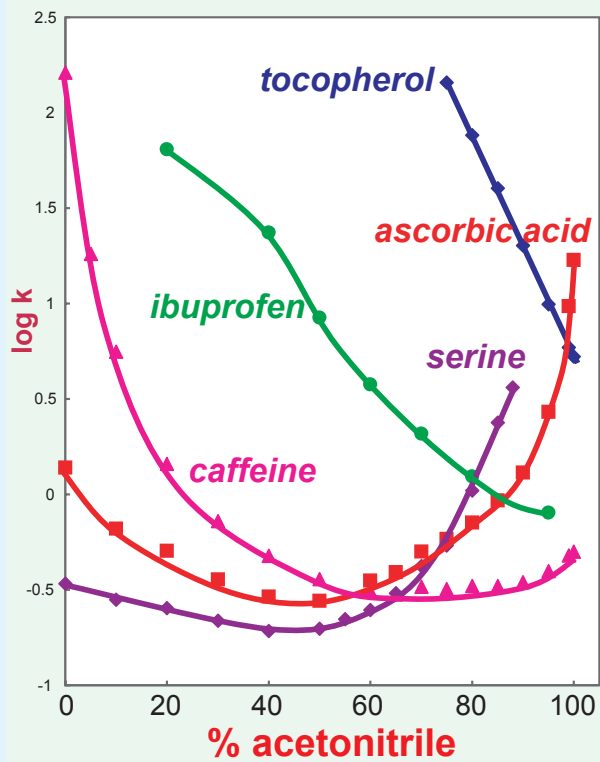
water /ACN /HCOOH = A /B /0.1
37°C



water /ACN /HCOOH = 93 /7 /0.1

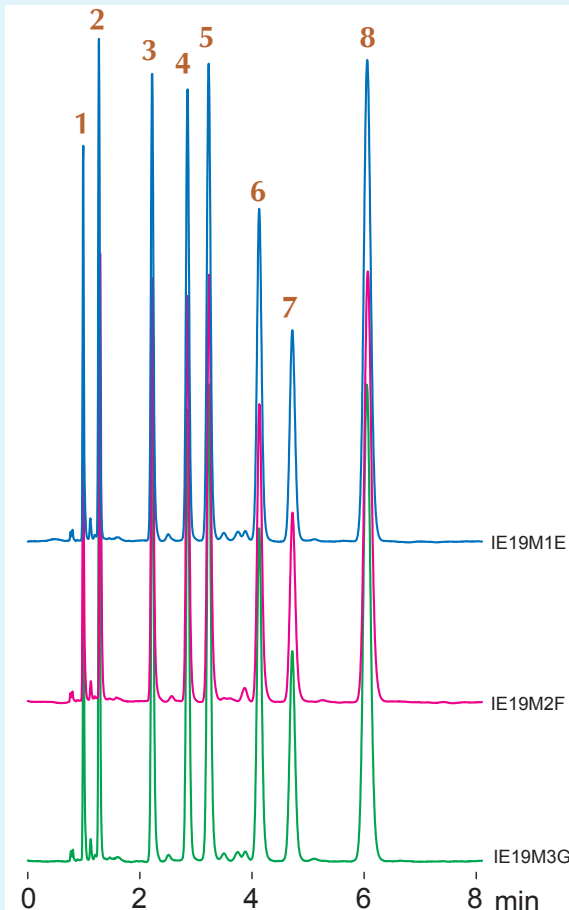
9 Normal Phase Mode

NP



Scherzo SM-C18, 50 x 3 mm
 water /acetonitrile /formic acid = 5 /95 /0.1
 0.4 mL/min, 37 °C, 270 nm

10 Batch-to-batch reproducibility



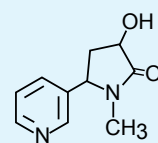
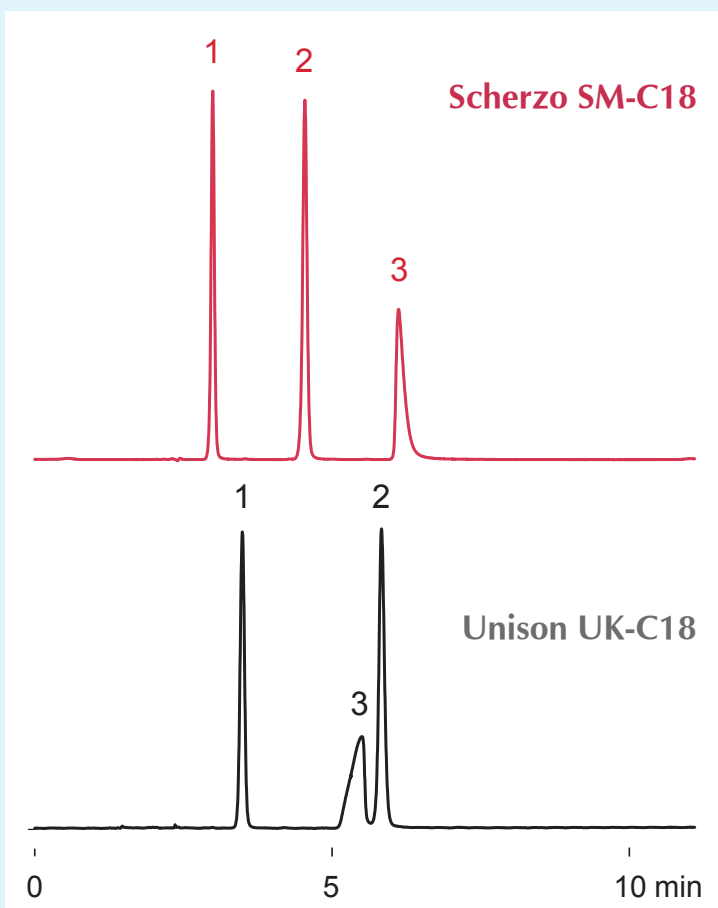
- 1) acetaminophen
- 2) 1-hydroxy-7-azabenzotriazole
- 3) prednisolone
- 4) methyl 3-amino-2-thiophenecarboxylate
- 5) 6- α -methylprednisolone
- 6) corticosterone
- 7) 4-aminobenzophenone
- 8) propylparaben

Scherzo SM-C18, 75 x 4.6mm
 10mM ammonium acetate / ACN = 65 / 35
 1mL/min, 37°C, 254nm

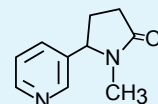
11



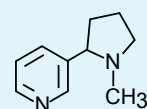
Nicotine



1) hydroxycotinine



2) cotinine



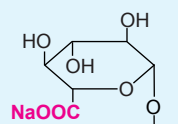
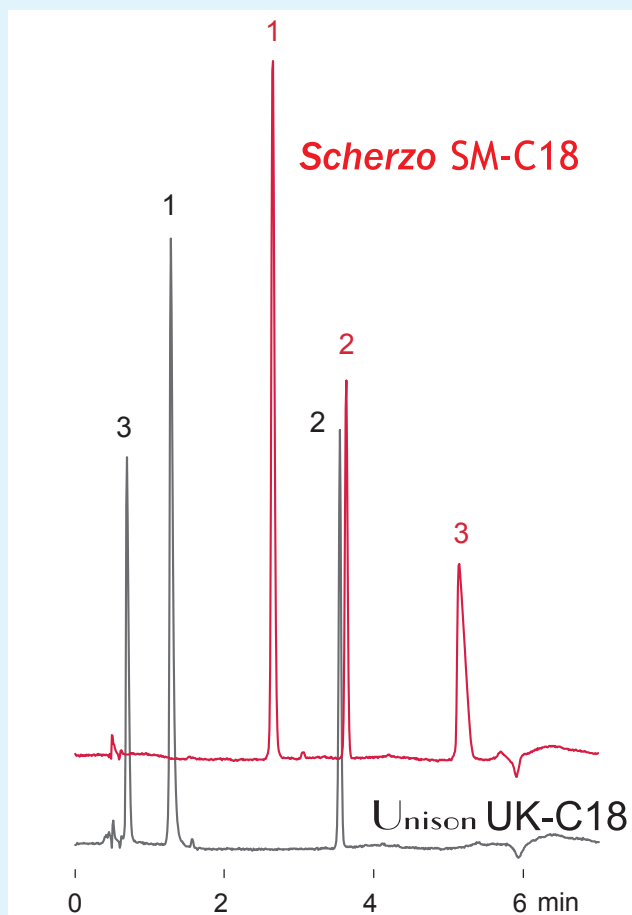
3) nicotine

150 x 3 mm
50mM ammonium acetate /ACN = 85 /15
0.4mL/min (9-10MPa), 37deg.C, 260nm
0.4uL (0.25ug)

12

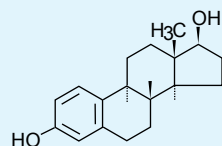


Steroid hormone and metabolites



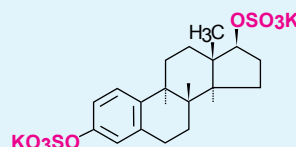
1)

b-estradiol 17-(*b*-D-glucuronide)



2)

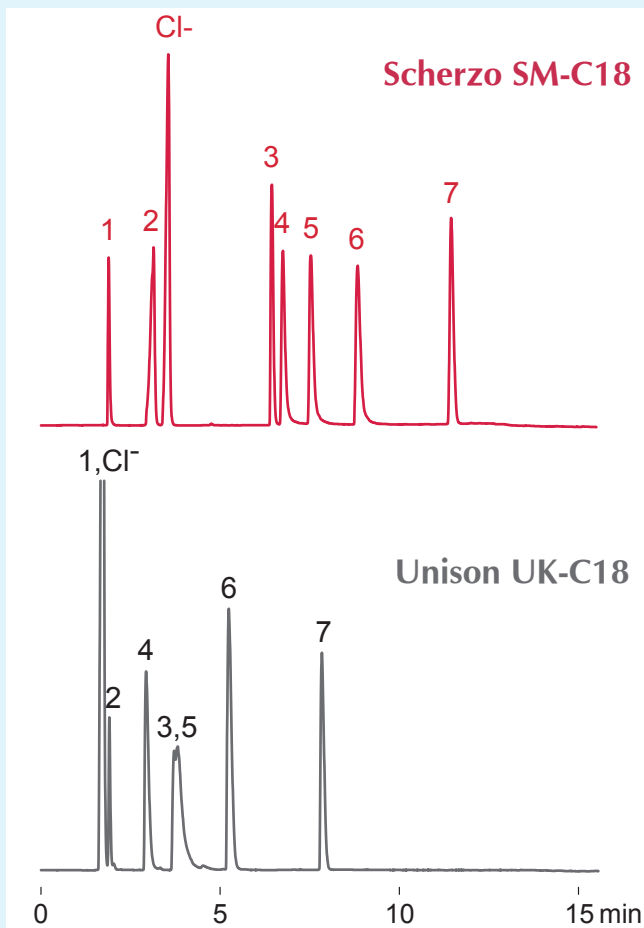
17*b*-estradiol



3)

b-estradiol 3,17-disulfate

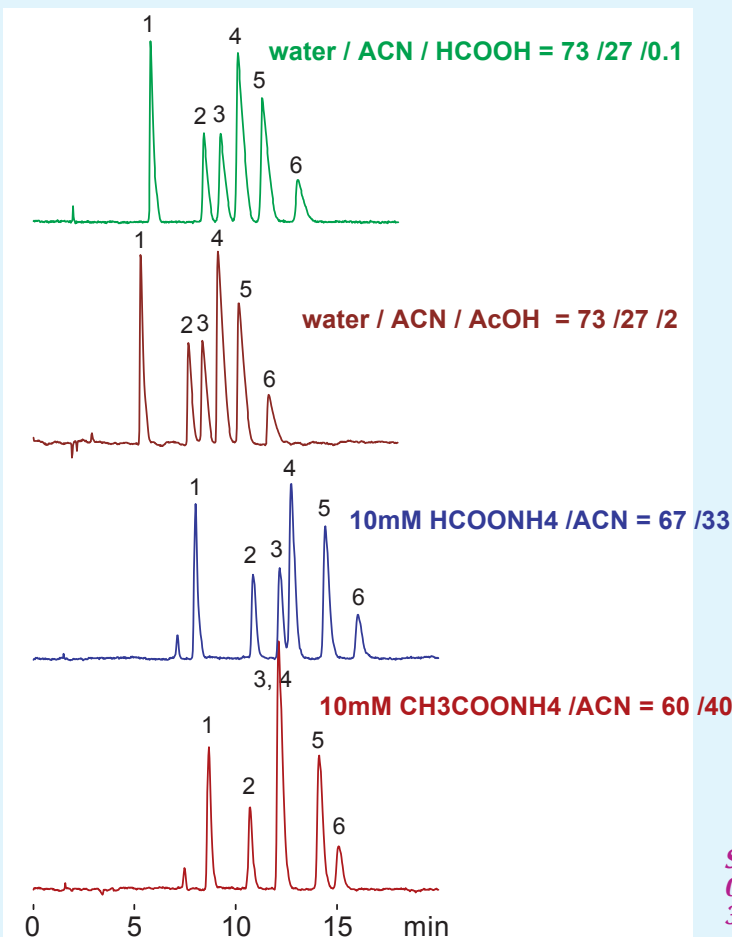
50 x 3 mm
A: 5mM ammonium acetate
B: 125mM ammonium acetate /acetonitrile = 20 /80
30-100%B (0-5min)
0.5mL/min (5-9MPa), 37deg.C, 280nm
1uL (0.5-2.5ug)



- 1) 4-aminobutyric acid (GABA)
- 2) glutamic acid
- 3) acetylcholine hydrochloride
- 4) noradrenaline
- 5) adrenaline
- 6) dopamine hydrochloride
- 7) serotonin hydrochloride

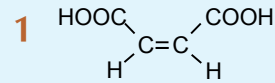
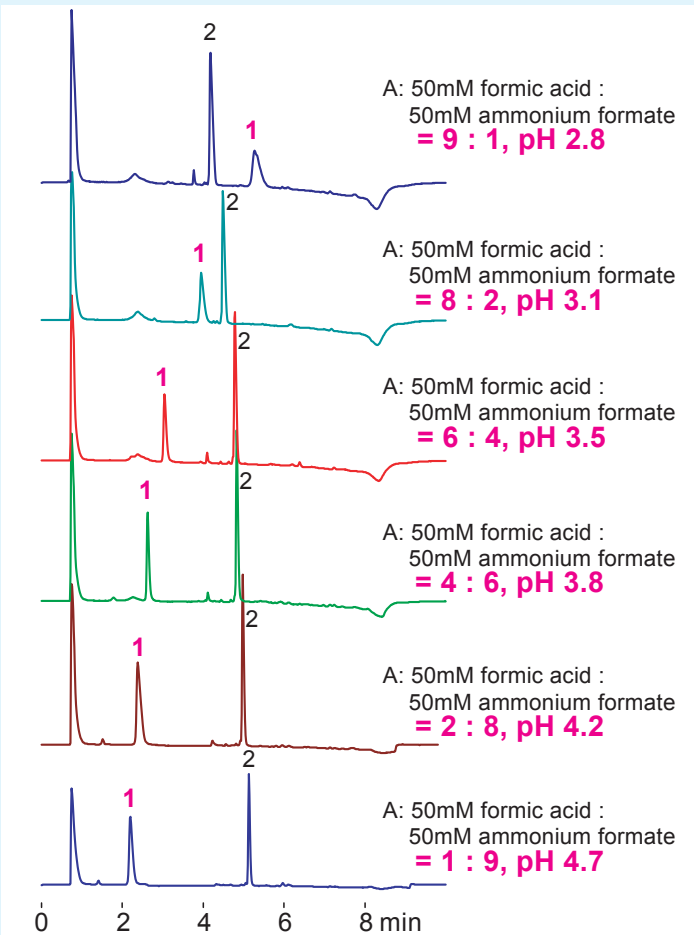
150 x 3 mm
 A: 3mM ammonium acetate
 B: 80mM ammonium acetate /ACN = 80 /20
 0-100%B (0-12min)
 0.4mL/min (9MPa), 37deg.C, ELSD
 3uL (0.65-2.6ug)

Basic compounds: Antidepressant drugs

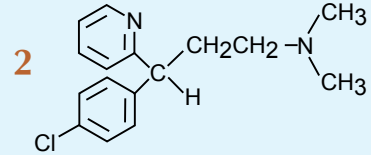


- 1 CN(C)CCc1ccc2c(c1)oc3ccccc23
doxepine pKa = 9.0
- 2 CN(C)CCc1ccc2c(c1)nc3ccccc23
desipramine pKa = 10.4
- 3 CN(C)CCc1ccc2c(c1)nc3ccccc23
imipramine pKa = 9.5
- 4 CN(C)CCc1ccc2c(c1)nc3ccccc23
nortriptyline pKa = 9.7
- 5 CN(C)CCc1ccc2c(c1)nc3ccccc23
amitriptyline pKa = 9.4
- 6 CN(C)C(C)CCc1ccc2c(c1)nc3ccccc23
trimipramine pKa = 8.0

Scherzo SM-C18, 150 x 3 mm
 0.4 mL/min (9-11MPa)
 37 deg.C, 240 nm, 0.6 uL (120ng)

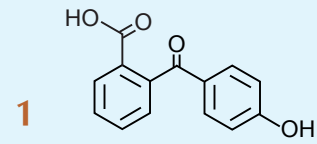
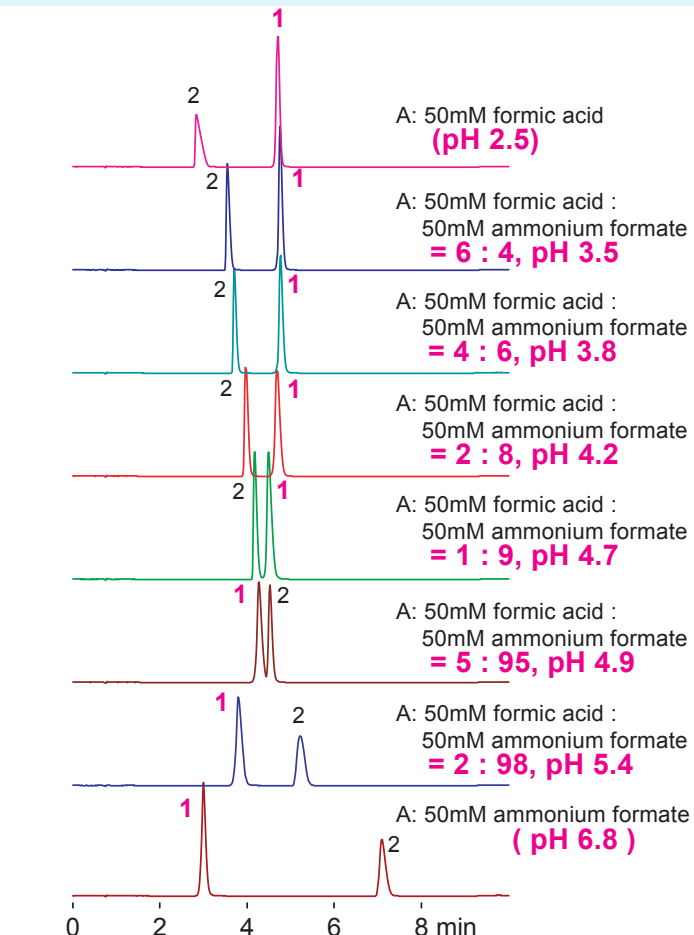


maleic acid

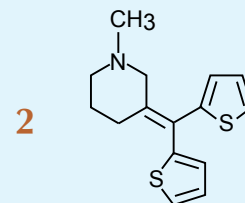


chlorpheniramine

Scherzo SM-C18, 50 x 3 mm
 A: formate buffer
 B: acetonitrile
 0-70 %B (0-7min)
 0.4 mL/min (5MPa)
 37 deg.C, 240 nm
 2 uL (2ug)



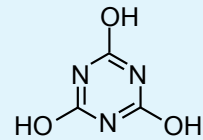
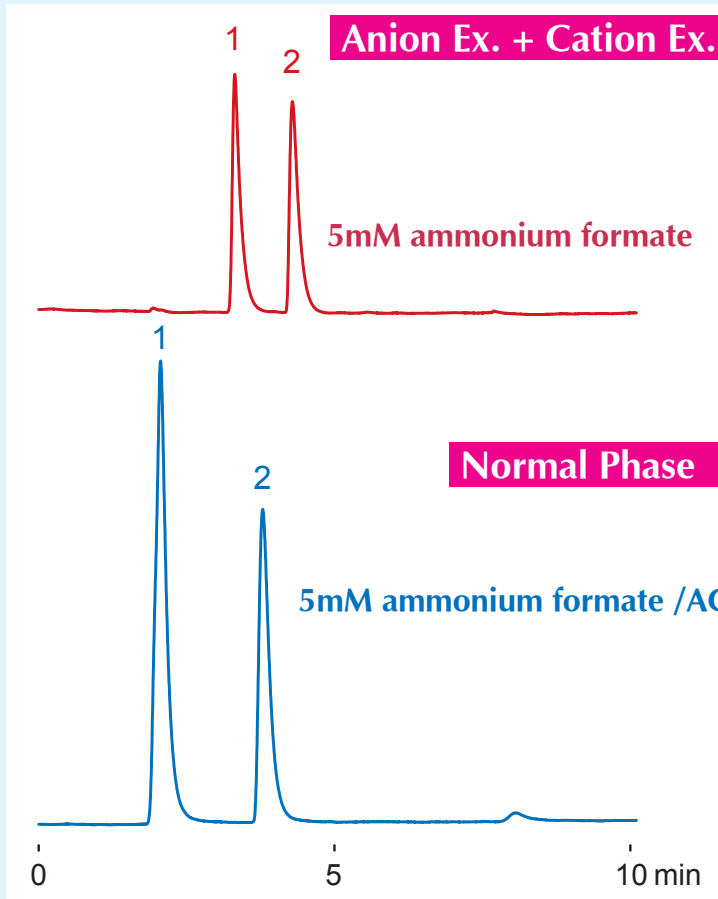
hibenzic acid



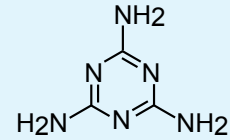
tipepidine

Scherzo SM-C18, 50 x 3 mm
 A: formate buffer
 B: acetonitrile
 20-60 %B (0-8min)
 0.4 mL/min (6-8MPa)
 37 deg.C, 280 nm
 0.6 uL (1.2ug)

17 Melamine / Cyanuric Acid - salt



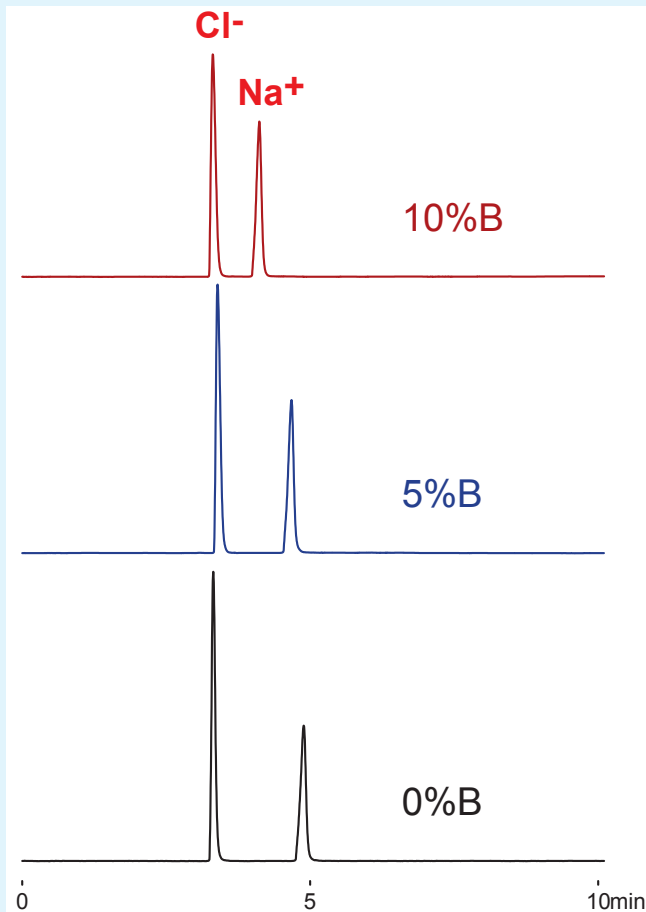
1) cyanuric acid



2) melamine

Scherzo SM-C18, 150 x 3 mm
 0.4mL/min (4-9MPa), 37deg.C, ELSD
 3uL (1.5ug, 2.5%NH4OH)

18 NaCl salt

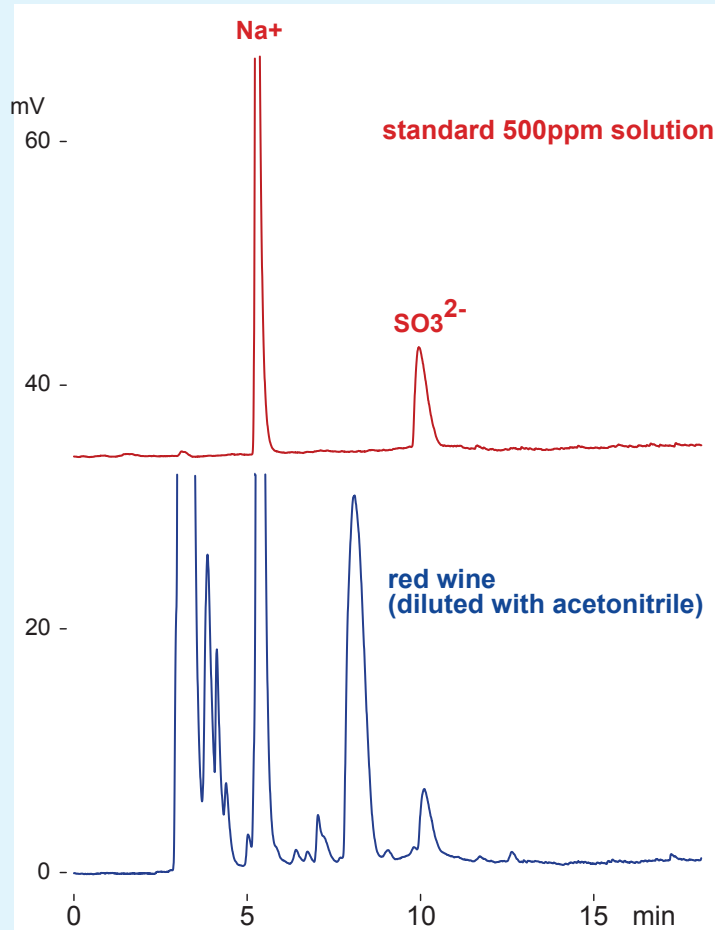


Scherzo SM-C18, 150 x 3 mm
 A: 5mM ammonium formate
 B: acetonitrile
 0.4 mL/min (9-10 MPa)
 37 deg.C
 ELSD (spray chamber 20 deg.C,
 drift tube 45 deg.C)
 1.6 uL (0.16ug NaCl)

19



Sodium Sulfite - salt



Na₂SO₃
sodium sulfite

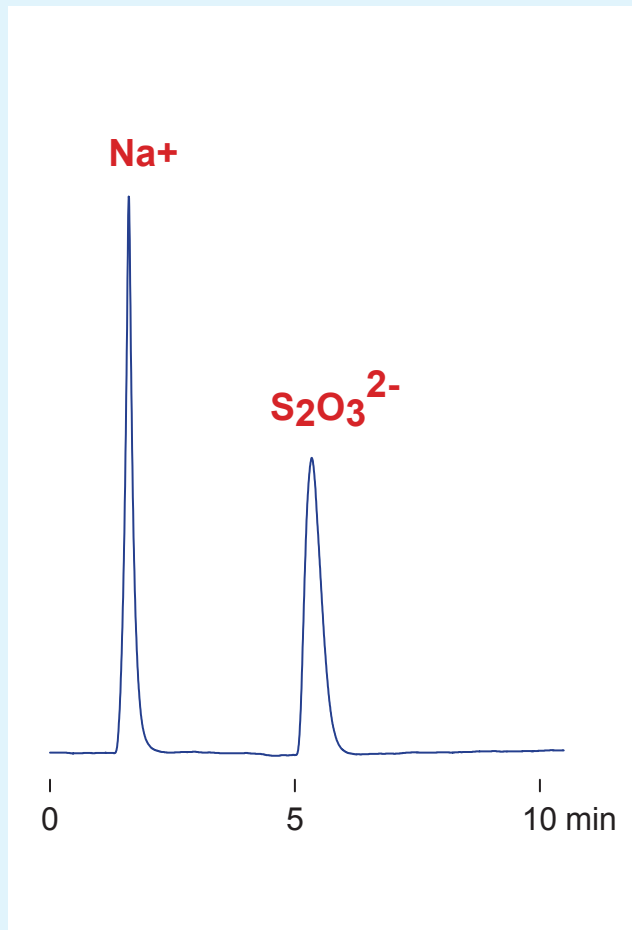
Scherzo SM-C18, 250 x 3 mm
A: 5mM ammonium acetate,
B: 100mM ammonium acetate /ACN = 50 / 50
10-100 %B (0-15min)
0.4 mL/min (14MPa), 37 deg.C
ELSD (spray chamber 20 deg.C,
drift tube 45 deg.C), 2 uL

541

20



Thiosulfate (H₂S metabolite)



Na₂S₂O₃
sodium thiosulfate
(H₂S metabolite)

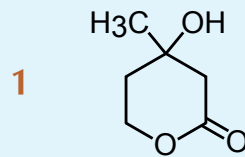
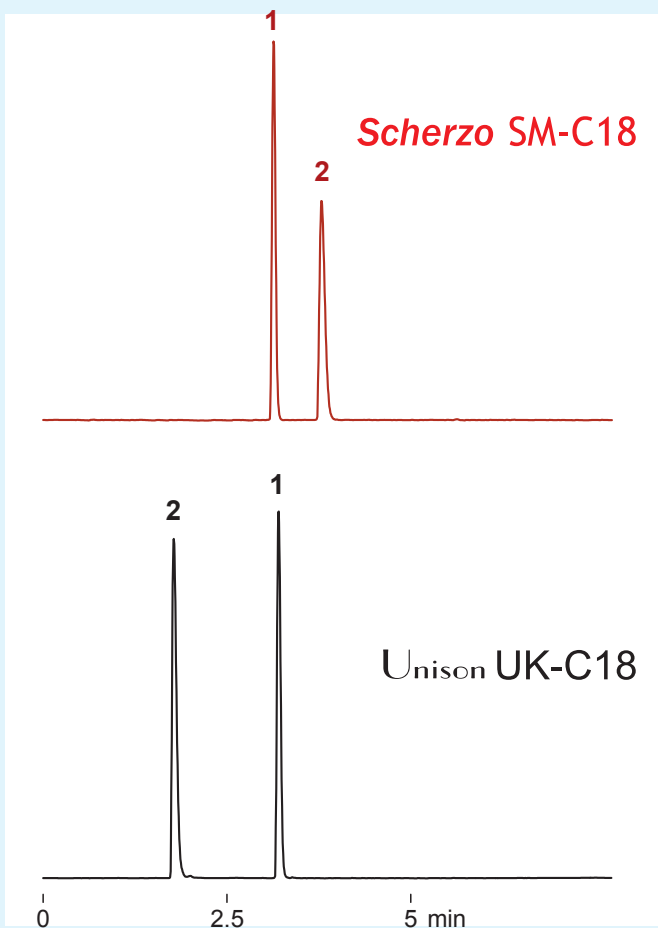
Scherzo SM-C18, 150 x 3 mm
A: 50 mM acetic acid /ACN = 90 / 10
B: 100 mM ammonium acetate /ACN = 90 / 10
0-100%B (0-3min), 100%B (3-10min)
0.4 mL/min (9MPa), 37 deg.C,
ELSD (spray chamber 50 deg.C,
drift tube 100 deg.C)
1.6 uL (16 ug)

549

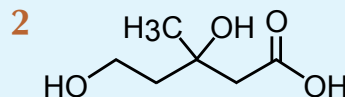
21



Mevalonic Acid



mevalonolactone



mevalonic acid

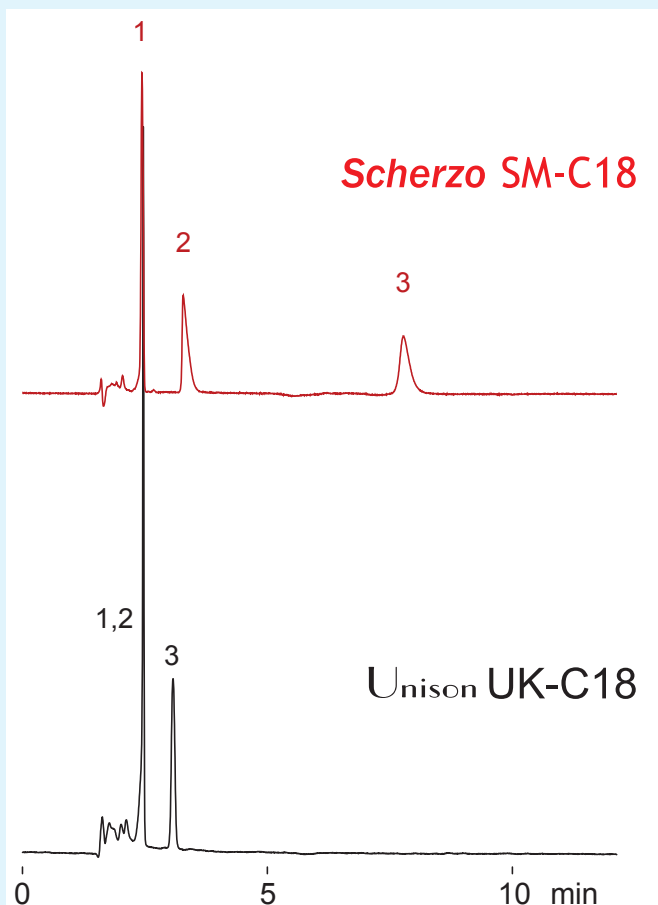
150 x 3 mm
5mM ammonium formate / acetonitrile = 90 / 10
0.4 mL/min (10MPa), 37 deg.C
ELSD (spray chamber 20 deg.C,
drift tube 45 deg.C)
1 uL (10ug)

519

22



Acetic acid and trihaloacetic acids



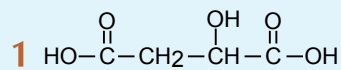
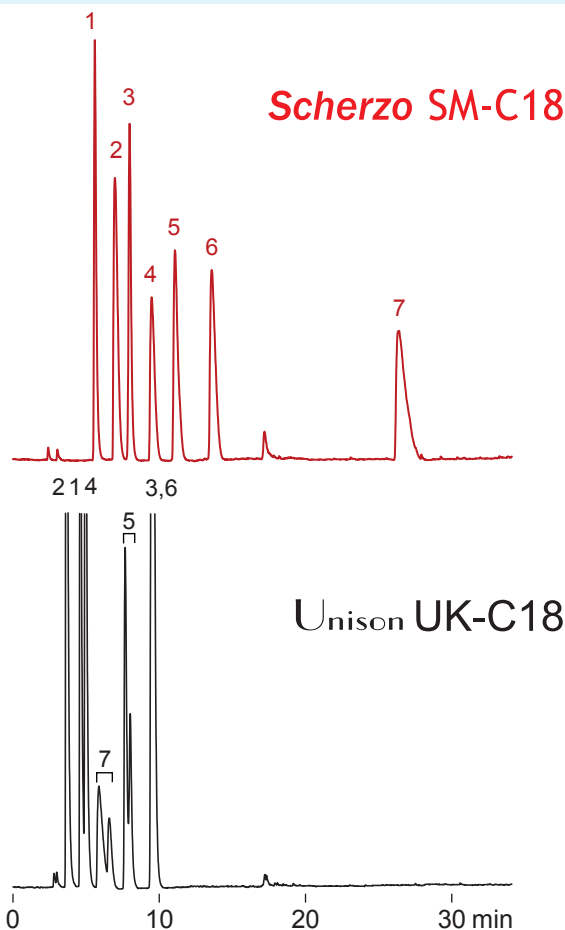
1 CH₃COOH
acetic acid (100ppm)

2 CF₃COOH
trifluoroacetic acid (100ppm)

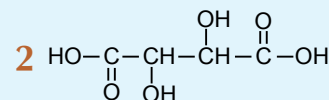
3 CCl₃COOH
trichloroacetic acid (9ppm)

150 x 3 mm
100mM NH₄H₂PO₄ / acetonitrile = 80 / 20
0.4 mL/min (9-10MPa), 37 deg.C, 210 nm
20 uL

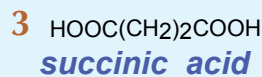
523



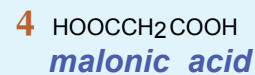
malic acid



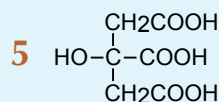
tartaric acid



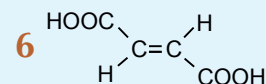
succinic acid



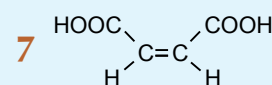
malonic acid



citric acid



fumaric acid



maleic acid

250 x 3 mm

A: water / formic acid = 100 / 0.3

B: acetonitrile / formic acid = 100 / 2

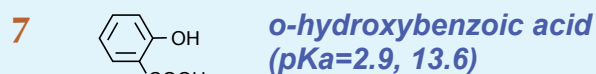
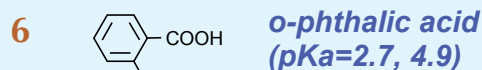
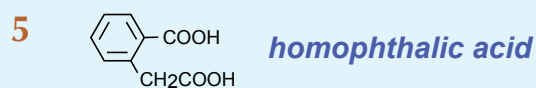
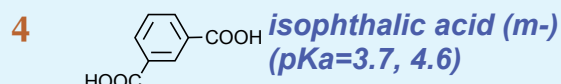
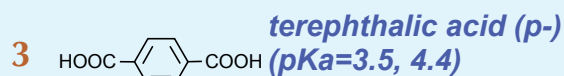
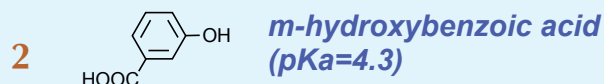
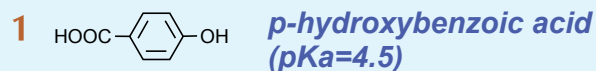
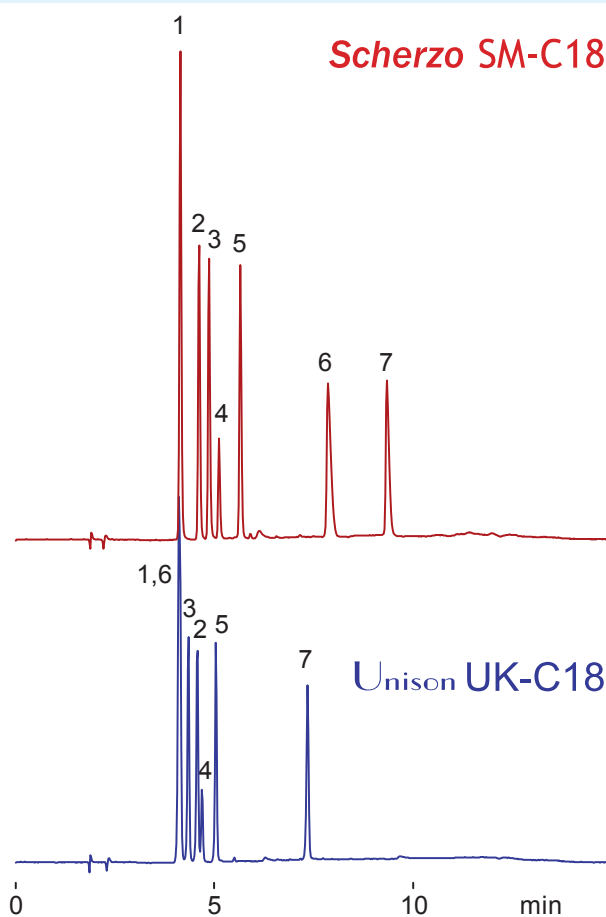
0-5 %B (0-13min), 50 %B (13-30min)

0.4 mL/min (13MPa), 37 deg.C

ELSD (spray chamber 19deg.C,
drift tube 43deg.C),

4 μ L (3.8-6.2 μ g)

548



150 x 3 mm

A: water / formic acid = 100 / 0.1

B: acetonitrile / formic acid = 100 / 2

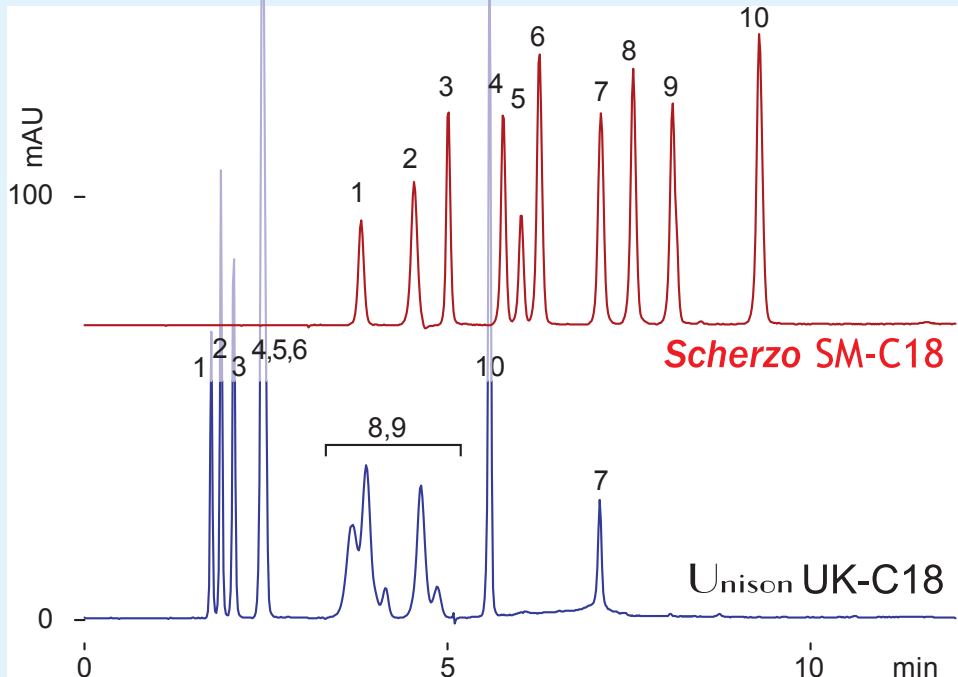
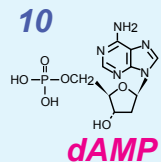
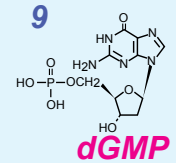
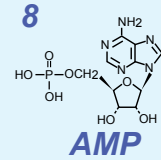
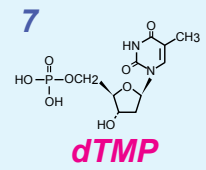
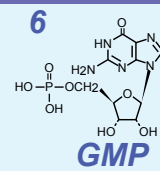
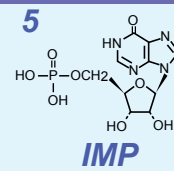
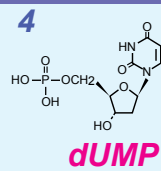
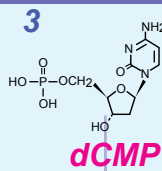
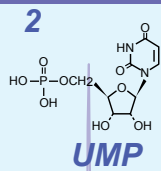
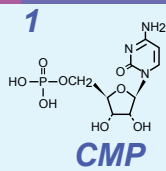
20-70 %B (0-10min), 0.4 mL/min (9MPa)

37 deg.C, 275 nm, 2 μ L (0.2-1 μ g)

546



Mononucleotides



150 x 3 mm

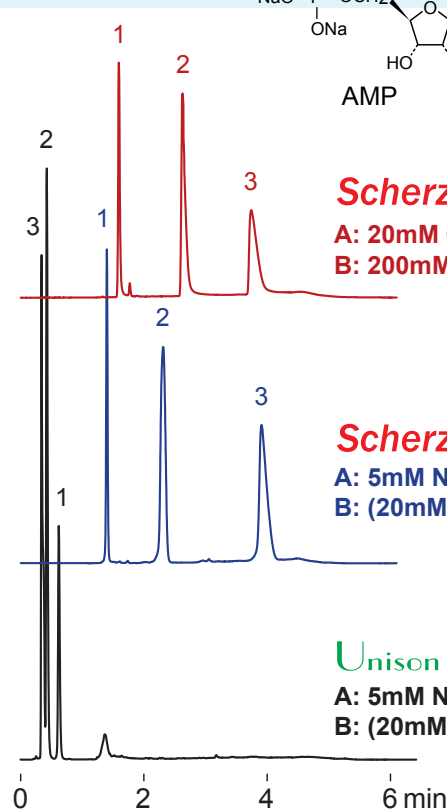
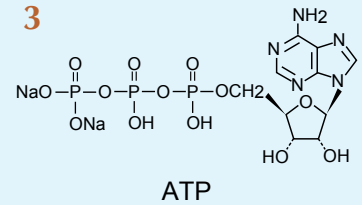
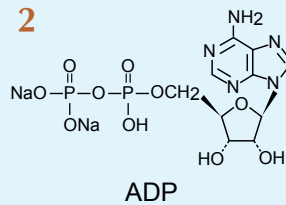
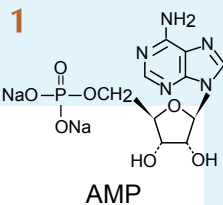
A: 5mM NH₄H₂PO₄ : 5mM (NH₄)₂HPO₄ = 1 : 1, pH 6.8

B: (10mM NH₄H₂PO₄ : 10mM (NH₄)₂HPO₄ = 1 : 1, pH 6.8) / acetonitrile = 50 / 50
0-30 %B (0-10min), 0.4 mL/min (10MPa), 37 deg.C, 260 nm, 1 uL (0.2ug)

522



Adenosine phosphates (AMP, ADP, ATP)



Scherzo SM-C18

A: 20mM CH₃COONH₄

B: 200mM CH₃COONH₄ / ACN = 70 / 30

30 x 3 mm

0-100 %B (0-10min)

0.6 mL/min (5-6 MPa), 37deg.C, 260 nm, 0.8 uL (0.1-0.3ug)

Scherzo SM-C18

A: 5mM NH₄H₂PO₄ : 5mM (NH₄)₂HPO₄ = 1:1, pH6.8

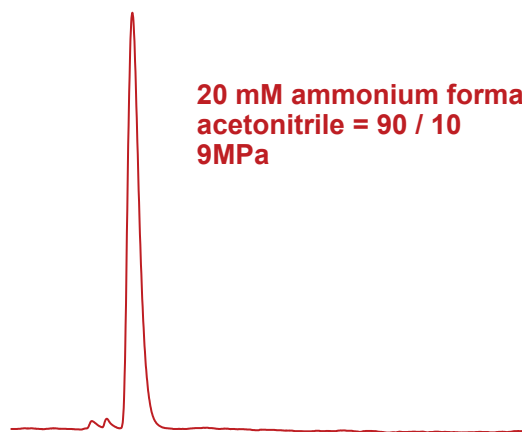
B: (20mM NH₄H₂PO₄ : 20mM (NH₄)₂HPO₄ = 1:1, pH6.8) / ACN = 50 / 50

Unison UK-C18

A: 5mM NH₄H₂PO₄ : 5mM (NH₄)₂HPO₄ = 1:1, pH6.8

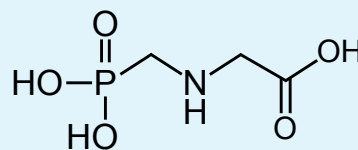
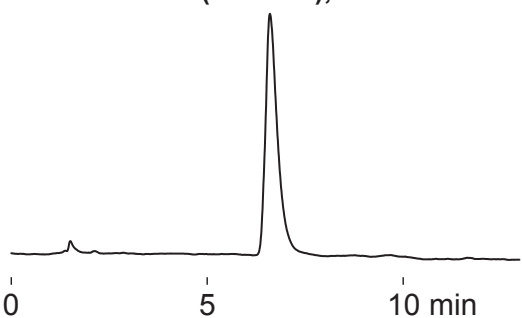
B: (20mM NH₄H₂PO₄ : 20mM (NH₄)₂HPO₄ = 1:1, pH6.8) / ACN = 50 / 50

529



20 mM ammonium formate /
acetonitrile = 90 / 10
9MPa

A: water / formic acid = 100 / 0.1
B: acetonitrile / formic acid = 100 / 0.1
0-50 %B (0-10min), 8MPa

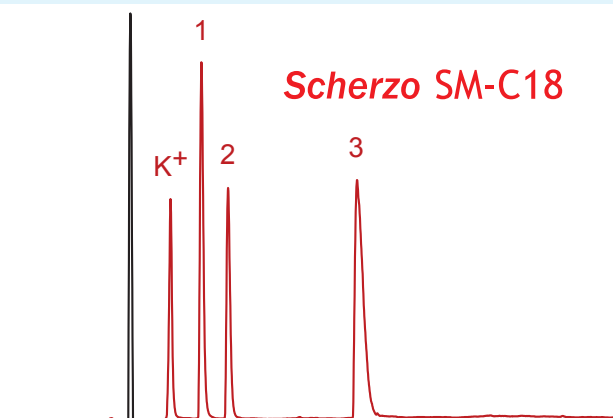


glyphosate

Scherzo SM-C18, 150 x 3 mm
0.4 mL/min, 37 deg.C
ELSD (spray chamber 50 deg.C, drift tube 100 deg.C)
5 uL (5 ug)

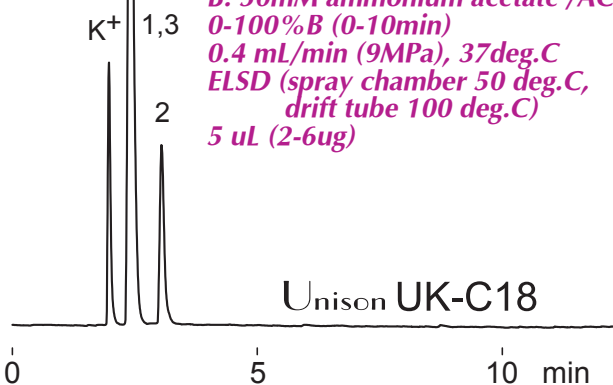
Courtesy of Takeo Sakuma, Ph.D
MDS Analytical Technologies (SCIEX), Canada

540



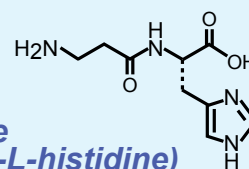
Scherzo SM-C18

150 x 3 mm
A: 10mM ammonium acetate
B: 50mM ammonium acetate /ACN = 80 / 20
0-100%B (0-10min)
0.4 mL/min (9MPa), 37deg.C
ELSD (spray chamber 50 deg.C,
drift tube 100 deg.C)
5 uL (2-6ug)



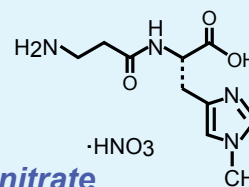
Unison UK-C18

1



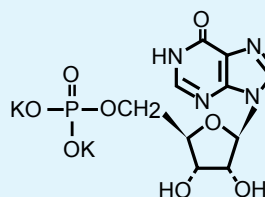
L- carnosine
(beta-alanyl-L-histidine)

2



L- anserine nitrate
(beta-alanyl-1-methyl-L-histidine nitrate)

3



Inosine 5'-monophosphate
dipotassium

524